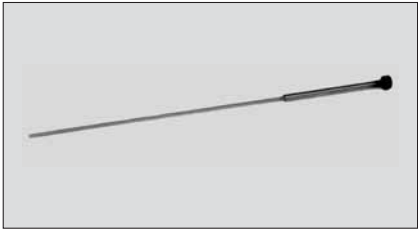
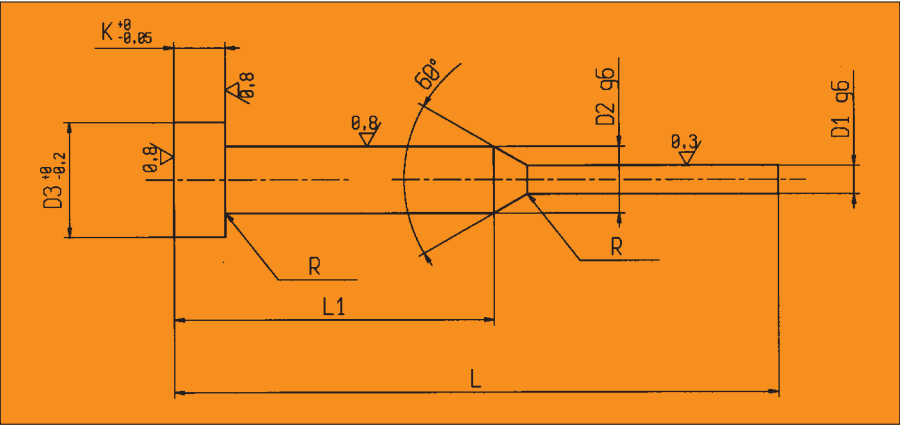


Espulsore a testa cilindrica nitruato con ribasso

Nitrided shoulder ejector pin cylindrical head



Acciaio: UNI X 40 Cr Mo V 5 1 1 KU
(DIN 17350-X 40 Cr Mo V 5 1 - W Nr 1.2344)
Steel: UNI X 40 Cr Mo V 5 1 1 KU
(DIN 17350 - X 40 Cr Mo V 5 1 - W Nr 1.2344)

Resistenza alla trazione: 1300/1450 N/mm²
Resistance to tensile stress: 1300 /1450 N/mm²

Durezza: Superficie ≥ 950 Vickers - HV 0,3
Testa 45 ± 5 HRC
Hardness: Surface ≥ 950 Vickers - HV 0,3
Head 45 ± 5 HRC

Resistenza al rinvenimento: 500°C-550°C
Resistance to tempering: 500°C-550°C

Esecuzione: Rettificato, lappato

Execution: Grinded, lapped

D2	D3	K	L	L1	D1		
					1,5	2	2,5
3	6	3	100	50	—	—	—
3	6	3	125	50	—	—	—
3	6	3	160	63	—	—	—
3	6	3	200	80	—	—	—
3	6	3	250	100	—	—	—

Esempio di ordinativo: D1 x L